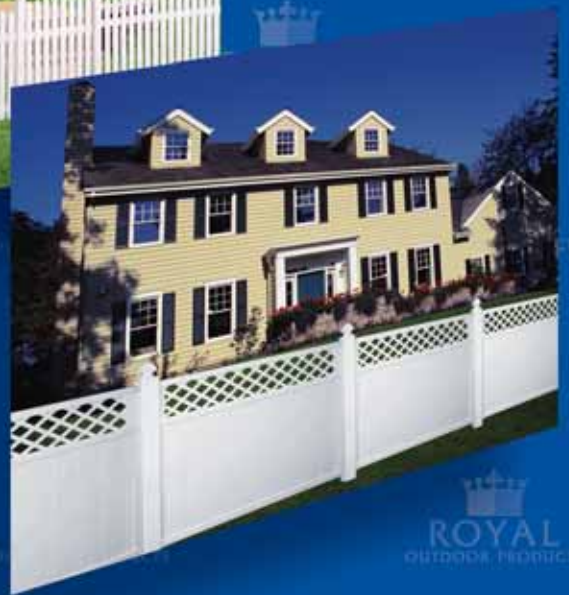


CLASSIC BY DESIGN



PRE-BUILT VINYL FENCING

ROYAL OFFERS A WIDE VARIETY OF FENCE STYLES TO ACCENT YOUR HOME

NOT ALL STYLES WILL BE STOCKED AT ALL STORES. HOWEVER, SPECIAL ORDERS ARE AVAILABLE TO BE SHIPPED TO THE STORE IN 7-10 DAYS. SEE STORE ASSOCIATE FOR DETAILS.

OUR MOST POPULAR STYLES

36" Vinyl Gothic Picket

	Model #
Standard Fence Section — 36" high x 8' wide, 2" x 2" picket	53186
Uneven Terrain Fence Section — 36" high x 8' wide, 2" x 2" picket	75878
4" x 59" Post kit w/Gothic Post Cap pre-attached & Attachment Hardware	53194
Gate — 36" high x 42" wide	53187
Gate Hardware Kit — 2 Hinges and Latches	53199



36" STANDARD PICKET PANEL



36" UNEVEN TERRAIN PICKET PANEL



1" x 3" Vinyl Standard Picket

	Model #
Standard Fence Section — 48" high x 8' wide, 1" x 3" picket	53183
Uneven Terrain Fence Section — 48" high x 8' wide, 1" x 3" picket	75879
4" x 59" Post kit w/Gothic Post Cap pre-attached & Attachment Hardware	53195
Gate — 48" high x 42" wide	53191
Gate Hardware Kit — 2 Hinges and Latches	53199



1" X 3" STANDARD PICKET PANEL



1" X 3" UNEVEN TERRAIN PICKET PANEL



1" x 3" Vinyl Arched Picket

	Model #
Standard Fence Section — 48" high x 8' wide, 1" x 3" picket	53185
5" x 6' Post kit w/Pyramid Post Cap pre-attached & Attachment Hardware	53196
4" x 6' Post kit w/Gothic Post Cap pre-attached & Attachment Hardware	53195
Gate — 48" high x 42" wide	53193
Gate Hardware Kit — 2 Hinges and Latches	53199



1" X 3" VINYL ARCHED PICKET PANEL



1" X 3" VINYL ARCHED GATE



6' x 6' Vinyl Privacy (3 Rail)

	Model #
6' high x 6' wide, 3-rail	53181
5" x 8' Post kit w/Gothic Post Cap pre-attached & Attachment Hardware	53198
Gate — 6' high x 42" wide	53195
Gate Hardware Kit — 3 Hinges and Latches	53201



6' X 6' VINYL PRIVACY (3 RAIL)



6' X 42" VINYL PRIVACY GATE



6' x 6' Vinyl Privacy (3 Rail) Tan

	Model #
6' high x 6' wide, 3-rail (Tan)	59965
5" x 8' Post kit w/Pyramid Post Cap pre-attached & Attachment Hardware (Tan)	53197
Gate — 6' high x 42" wide (Tan)	59966
Gate Hardware Kit — 3 Hinges and Latches	53200



6' X 6' VINYL PRIVACY (3 RAIL) TAN



6' X 42" VARIEGATED PRIVACY GATE (TAN)



Variegated Privacy (Redwood)

	Model #
6' high x 6' wide Variegated, 3-rail (Redwood)	75875
5" x 8' Fence post (Redwood)	75884
Pyramid Cap (Redwood)	75887
Gothic Cap (Redwood)	76304
Gate — 6' high x 42" wide (Redwood)	75881
Gate Hardware Kit — 3 Hinges and Latch (Redwood)	76306
Attachment Hardware Kit (Redwood)	76308



6' X 6' VARIEGATED PRIVACY (REDWOOD)



6' X 42" VARIEGATED PRIVACY GATE (REDWOOD)



OUR MOST POPULAR STYLES

6' x 6' Variegated Privacy (Gray)

	Model #
6' high x 6' wide Variegated, 3-rail (Gray)	75874
5" x 8" Fence post (Gray)	75886
Pyramid Cap (Gray)	75889
Gothic Cap (Gray)	76305
Gate — 6' high x 42" wide (Gray)	75880
Gate Hardware Kit — 3 Hinges and Latch (Gray)	76307
Attachment Hardware Kit (Gray)	76309



6' X 6' VARIEGATED PRIVACY (GRAY)



6' X 42" VARIEGATED PRIVACY GATE (GRAY)



6' x 6' Vinyl Privacy/Lattice Top

	Model #
6' high x 6' wide, 16" Lattice Top	53180
5" x 8" Post kit w/Gothic Post Cap pre-attached & Attachment Hardware	53198
Gate — 6' high x 42" wide	53188
Gate Hardware Kit — 3 Hinges and Latches	53201



6' X 6' VINYL PRIVACY LATTICE TOP



6' X 42" VINYL PRIVACY LATTICE TOP GATE



POST AND RAIL STYLES

Vinyl Post and Rail

	Model #
1½" x 5½" 16-Foot Rail	53011
7-Foot Routed End Post	9127
7-Foot Routed Line Post	2126
7-Foot Routed Corner Post	9128
Post Cap — 5" Flat Style	53547

Royal's attractive ranch-style post and rail fences feature a 3-rail configuration 4' high. We use extra sturdy 5" square posts and heavy-duty 1 ½" x 5 ½" rails. Rails are available in 16' lengths. 16' rails may be cut in half to make 8' lengths. The 16' rails are recommended for longer fences over level ground. You then should alternate rails as shown in the diagram at the right. Pre-routed line posts provide added support for 16' sections.



PLANNING YOUR ROYAL FENCE

Fence Diagram

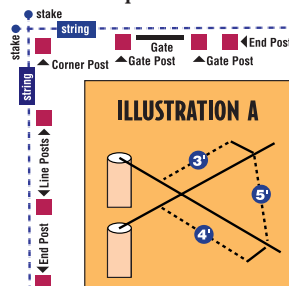
Using graph paper, pencil and a straight-edge, draw your fence plan.

- Begin by drawing lines indicating property borders, easements and location of utility lines in the area where your fence will be placed.
- Try to make a layout that will enable you to use the fence panel's full width. Although many of the picket styles can be cut to a shorter width to accommodate the dimensions of your yard, the privacy style panels cannot be cut. If you cannot achieve a layout using the standard width panels, a suggestion would be to substitute a gate panel, which is 42" wide at one or more locations to get closer to the desired dimension.
- Draw in proposed location of fence, marking all fence corners, gate posts and end posts.

Staking Out the Fence

Follow your plot plan to establish the fence line along the ground.

- Drive a stake at all corner, gate and end points, making certain corners are square (at a 90° angle). Use the 3-4-5 triangle method to square up corners (see illus. A).
- Tie and stretch string between each stake. String should be taut.
- Measure and mark the position of each line post.



It is recommended that you install a fence section as each post hole is dug, prepared and filled with concrete. Starting at a corner, using 2x4s as braces, plumb and secure each post BEFORE THE CONCRETE IS SET. Repeat the procedure for each fence section and post as you build out from the corner. NOTE: Once the concrete is set, any adjustments to the post or positions to accommodate fence section installation may not be possible.

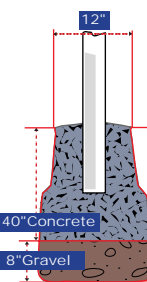
Installing Posts

Check your on-center post spacing before you dig. This chart gives you the proper distances depending on the fence panels being installed.

Nominal Section Width	Panel Size	Post Size	Center To Center Distance	Distance Between Posts
8'	91 ¾"	4"	96"	92"
8'	91 ¾"	5"	97"	92"
6'	66 ½"	5"	72"	67"

Once the spacing has been established, without disturbing the string, stake each post location.

Here is a Tip: As an aid when digging post holes, many professional installers cut a 2" x 4" board to the dimension shown in the chart column "Distance Between Posts" listed for the panel size and post to be installed. That can then be used as a guide when digging and setting the post to ensure that the panels will fit when installed. Post holes should be 12" in



diameter and 48" deep in cold climates where deep frost may occur. Widen the bottom of the hole so it forms a bell shape. This helps prevent the concrete and posts from heaving. Pour 8" of gravel into the bottom of the hole. Cover gravel with 40" of concrete to fill the hole. **You will need two 40# bags of Quikrete for each hole.** For all fence styles except post and rail, tap the post into the hole deep enough so the distance between the ground and the base of the post cap is equal to or greater than the **actual height of the fence panel plus two inches** (for clearance between the ground and the bottom of the fence). Published fence panel heights are nominal... *please measure the actual height of the panel.* Concrete will fill the center portion of the hollow post for added support. Plumb and level each post. Create a concrete collar sloped away from the post to permit proper water drainage. Make final adjustments and plumb. Allow 24 hours for concrete to set.

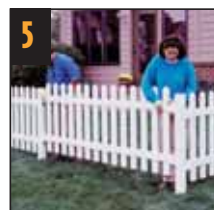
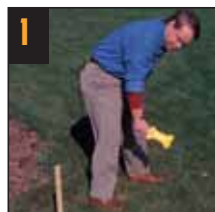
A QUICK AND EASY DO-IT-YOURSELF PROJECT

Installation of your Royal vinyl fence is accomplished in several easy steps. There is no heavy lifting. The lightweight design allows you to work freely and quickly. Pre-built sections slide into rail hanger brackets and are fastened with screws. You don't need special skills or experience, just a few simple tools.

1. Begin by laying out the fence. Using stakes and string, stake out the fence. Mark fence corners and post locations, including gate posts.
2. Dig or drill post holes.
3. Fill holes with gravel and concrete.

4. Plumb and level posts on center making sure that the bottom most pre-attached bracket is positioned so that the bottom of the fence panel is 2" from the ground.
5. Slide fence sections into brackets and fasten with screws.
6. Attach gate(s). Gate bottom should align with fence bottom. for post and rail fences only attach post caps to post with Royal's Special Vinyl Adhesive.

Installation Steps



ROYAL VINYL FENCES STAND THE TEST OF TIME

❖ The ultimate in maintenance-free fencing

With a pre-built vinyl fence, you can forget about constant upkeep. Vinyl is virtually indestructible under normal conditions.

❖ Welded vinyl sections

Each vinyl section is super-fused together using a patented adhesive for maximum strength.

In the event a fence or board becomes loose, it's easy to reattach using Royal high-strength adhesive.

❖ Impact-resistant components

Vinyl will not warp, dent or break, which means no more mending. This eliminates the bother and expense of replacing boards or pickets.

❖ Long-lasting color through and through

The high-gloss, UV-stabilized finish resists fading and discoloration. Your vinyl fence will retain its great looks for many years to come, without ever having to be painted.

❖ Uncompromising quality

Royal vinyl components are manufactured to unforgiving standards. Our quality control procedures are among the best in the industry.

❖ Limited 20 Year Warranty

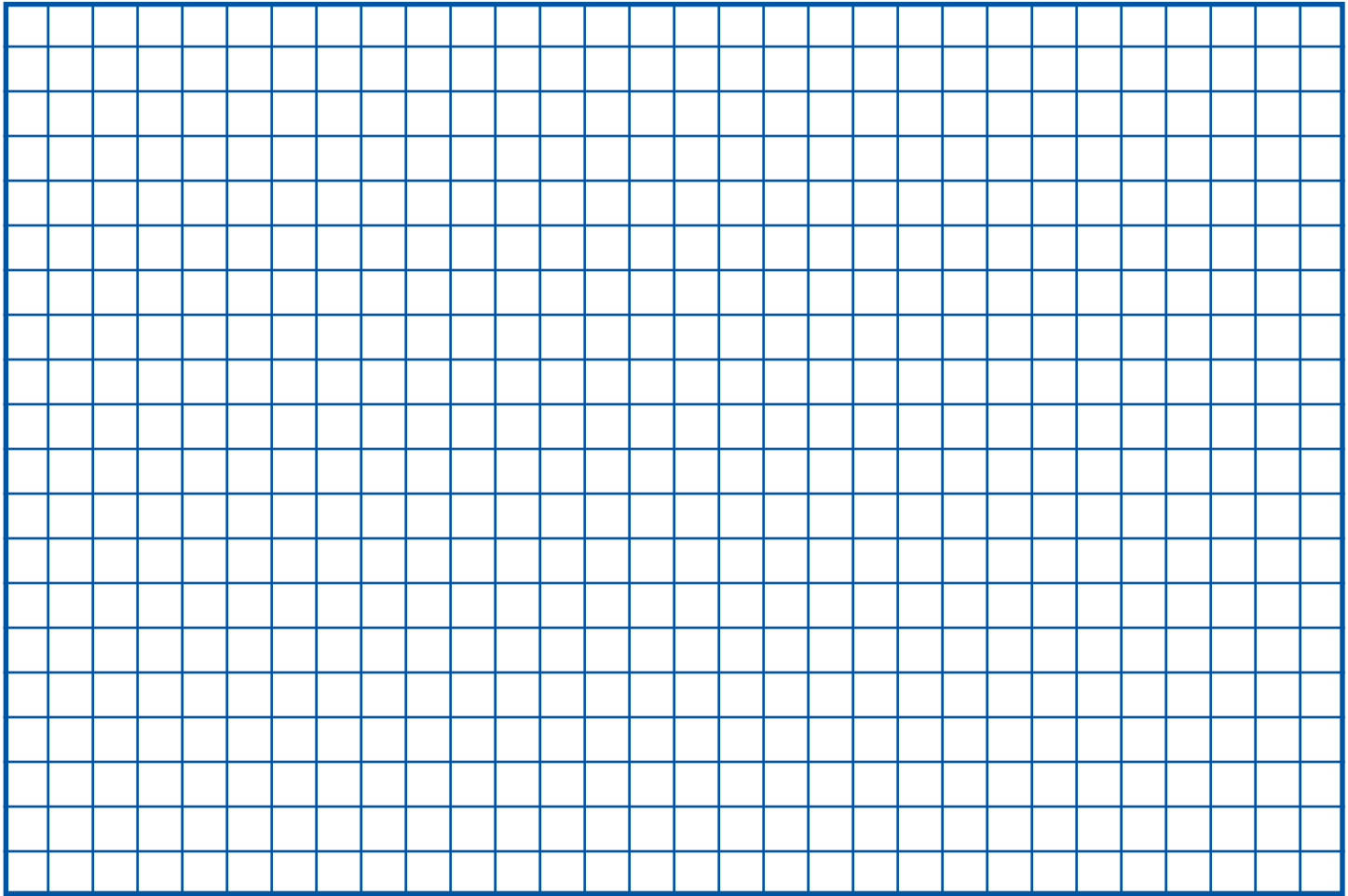
Royal's limited twenty year warranty reflects our total commitment to quality. We guarantee your Royal pre-built vinyl fence against defects for twenty years.

BEFORE YOU ORDER

It would be disappointing and costly to finish your fence only to discover that it has been constructed illegally. So before you order, we suggest that you consider the following:

- ❖ Check city/municipal building codes for requirements regarding fences.
- ❖ Check the covenants for your subdivision, specifically concerning fences.
- ❖ Make sure your fence does not extend beyond property lines.
- ❖ Verify the location of buried telephone, electrical, CATV cable, gas lines, etc. Avoid erecting your fence over them.
- ❖ Check for property easements and right-of-ways, and avoid placing your fence in those areas.



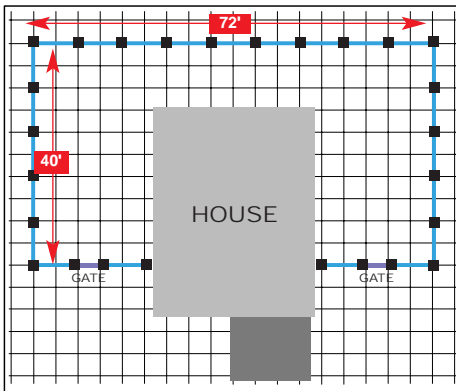


TIPS FOR SPECIAL ORDERS

- 1 For every special order *fence section* you purchase, order one (1) *post/cap/hardware* plus add one more *post/cap/hardware* to your total (for the beginning corner).
- 2 Order one (1) *post* for each gate.
- 3 Order one (1) can of *Royal Vinyl Adhesive*.
- 4 Order one (1) *gate hardware kit* for each gate you buy.

For special orders, specify fence style by style number (not name) at special order desk inside store. Merchandise will be shipped to store.

SAMPLE FENCE PLAN—USING 8' SECTIONS



Scale: 1 square = 4 feet

- | | |
|--|--|
| <p>40' x 72' (8' section)
8'-wide fence sections</p> <ul style="list-style-type: none"> • 23 sections • 26 4" posts/caps/hardware | <p>Sample Plan Parts List</p> <ul style="list-style-type: none"> • 2 gates • 2 gate hardware kits • 1 can Vinyl Adhesive |
|--|--|

	Style No.	Color	Quantity	Warehouse Price Each	Price Total
Fence Sections					
Gates					
4" Posts w/Cap & Hdwr.					
5" Posts w/Cap & Hdwr.					
POST AND RAIL ONLY					
5" Line Post					
5" Corner Post					
5" End Post					
16' Rail					
POST CAPS					
5" Flat					
Vinyl Adhesive	53012				
Gate Hardware Kits					
4" Adj. Post Anchor	53899				
5" Adj. Post Anchor	53900				
Other					
				Sub Total	
				Tax	
				Grand Total	



Limited 20 Year Warranty

Royal Outdoor Products, Inc. warrants that the components of the product shall be free from defects in material and workmanship for a period of twenty (20) years from the date of purchase. NO OTHER WARRANTIES APPLY. ALL IMPLIED WARRANTIES ARE LIMITED TO THE ABOVE DURATION, EXCEPT THAT SOME STATES AND PROVINCES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU.

This warranty is void if the consumer has modified the product and does not extend to color change arising due to normal weathering or to damage resulting from misuse or neglect, commercial use or use other than for personal, family, or household purposes, failure to follow assembly instructions and owner's manual (including proper anchoring of the product), painting, forces of nature, or any other cause not solely a defect in material and workmanship, or which is beyond our control.

In the event of a defect in materials and workmanship in a component during the warranty period, we will send a replacement part. In no event shall we pay the cost of flooring or labor or installation or any other costs related thereto. Claims under this warranty must be made within the warranty period by calling 1-877-GO-ROYAL and sending a dated sales slip and clear photograph of the part (or the actual part if requested) to:

**Royal Outdoor Products, Inc., Consumer Service Department
100B Royal Group Crescent, Woodbridge, Ontario L4H 1X9**

We reserve the right to discontinue or change components. If a component has been discontinued or is not available, Royal Outdoor Products, Inc. reserves the right to substitute a component of equal quality as may be compatible, provided in the event no compatible product is at that time manufactured by Royal Outdoor Products, Inc., it shall not be required to create new dies or tooling for the purpose thereof.

This warranty excludes any liability other than expressly stated including, but not limited to, any incidental or consequential damages. Some states and provinces do not allow the exclusion or limitation of incidental consequential damages, so the above limitation or exclusion may not apply to you. No distributor, salesperson, dealer, retailer or other representative has the authority to change or modify this warranty, either orally or in writing, in any respect.

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state and province to province.

Limited 2 Year Warranty — Accessories Only

Royal Outdoor Products, Inc. warrants that the components of the product shall be free from defects in material and workmanship for a period of two (2) years from the date of purchase. NO OTHER WARRANTIES APPLY. ALL IMPLIED WARRANTIES ARE LIMITED TO THE ABOVE DURATION, EXCEPT THAT SOME STATES AND PROVINCES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU.

This warranty is void if the consumer has modified the product and does not extend to color changes arising due to normal weathering or to damage resulting from misuse or neglect, commercial use or use other than for personal, family, or household purposes, failure to follow assembly instructions and owner's manual, painting, forces of nature, or any other cause not solely a defect in material and workmanship, or which is beyond our control.

In the event of a defect in materials and workmanship in a component during the warranty period, we will send a replacement part. In no event shall we pay the labor or installation or any other costs related thereto. Claims under this warranty must be made within the warranty period by calling 1-877-GO-ROYAL and sending a dated sales slip and clear photograph of the part (or the actual part if requested) to:

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This warranty excludes any liability other than expressly stated including, but not limited to, any incidental or consequential damages. Some states and provinces do not allow the exclusion or limitation of consequential damages, so the above limitation or exclusion may not apply to you. No distributor, salesperson, dealer, retailer or representative has the authority to change or modify this warranty, either orally or in writing, in any respect.

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state and province to province.

RECOMMENDED TOOLS / MATERIALS

- Pencil
- String
- Hammer (to drive stakes)
- Post hole digger (manual or rented power-driven)
- Straight-edge
- Gravel
- Screwdriver (to attach fence brackets and gate hardware; power-driven or Phillips bit)
- Tape measure
- Stakes
- Level (to level posts)



Royal Outdoor Products Co.

A Division Of Royal Group Technologies Inc.

100B Royal Group Crescent • Woodbridge, Ontario • Canada L4H 1X9

1-877-GO-ROYAL

<http://www.royaloutdoor.com>